



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3916-041
Job Sheet 170739



Part No: D3916-041

Job Qty: 2 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/19/18

Job Tracking No:

Due Date: 1/24/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/23/18	0.00	0.00	Start Up Large Fab-5		D.M. 18-1-25
100	Large Fab	2 pcs		1/24/18	0.00	0.98	Large Fab 8		D.M. 18-1-25
105	QC	2 pcs		1/24/18	0.00	0.00	QC6		38
107	Large Fab	2 pcs		1/24/18	0.00	0.00	Large Fab 1		DAS 38
110	QC	2 pcs		1/24/18	0.00	0.00	QC5		38 DAS
120	QC	2 pcs		1/24/18	0.00	0.00	QC10		9-89 38
130	Packaging	2 pcs		1/24/18	0.00	0.00	Packaging3 Large Fab		04/13-9-28/31
140	QC21-SA	2 Ea		1/24/18	0.00	0.00	QC21		MCS FEB 01 2016

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
107 - 1- weld bushing as per dwg D3916 2- grind welds flush
130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3759-1	Bushing	14 Ea (7 ea)	90-Start up Operation	50141816
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	8.3320 ft (4.166 ea)	90-Start up Operation	5031853

Part Specifications

Specifications could not be found.

Plex 1/19/18 8:39 AM dart.leroux.jason

MASTER 000088

DART
AEROSPACE
S035515

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Rib Assembly

PART NO: D3916-041

Original Serial #: S035515

Revision:

Operation:

Change No:

Start up Operation 01/25/18

Job No: 170739